ZZZECCALIO REGISTERED TRADE MARK



INSTRUCTIONS for OUTFIT No. 1

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MODEL-BUILDING WITH MECCANO

There is no limit to the number of models that can be built with Meccano — Cranes, Clocks, Motor Cars, Aeroplanes, Machine Tools, Locomotives — in fact everything that interests boys. A screwdriver and a spanner, both of which are provided in each complete Outfit, are the only tools necessary.

When you have built all the models illustrated in the Books of Instructions the fun is not over, it is just beginning. Now comes the chance to make use of your own ideas. First of all, re-build some of the models with small changes in construction that may occur to you; then try building models entirely of your own design. In doing this you will enjoy the real thrill of the engineer and the inventor.

HOW TO BUILD UP YOUR OUTFIT

Meccano is sold in 12 different Outfits, ranging from No. OO to No. 10. Each Outfit can be converted into the next larger one by the purchase of an Accessory Outfit. Thus Meccano No. OO Outfit can be converted into No. O Outfit by adding to it a No. OO a Accessory Outfit. No. Oa Outfit would then convert it into a No. 1 and so on. In this way, no matter with which Outfit you begin, you can build it up by degrees until you have a complete No. 10 Outfit.

All Meccano parts are of the same high quality and finish, but the larger Outfits contain a greater quantity and variety, making possible the construction of more elaborate models.

THE 'MECCANO MAGAZINE'

The 'Meccano Magazine' is published specially for Meccano boys. Every month it describes and illustrates new Meccano models, and deals with suggestions from readers for new Meccano parts and for new methods of using the existing parts.

There are model-building competitions specially planned to give an equal chance to the owners of small and large Outfits. In addition, there are splendid articles on such subjects as Railways, Famous Engineers and Inventors, Electricity, Bridges, Cranes and

Aeroplanes, and special sections dealing with the latest Engineering, Aviation, Motoring and Shipping News. Other pages deal with Stamp Collecting, and a feature of outstanding popularity is the section devoted to short articles from readers.

Write to the Editor, the 'Meccano Magazine', Binns Road, Liverpool 13, for particulars and a specimen copy. You can order the Magazine from your Meccano dealer, or from any newsagent.

THE MECCANO GUILD

Every owner of a Meccano Outfit should join the Meccano Guild. This is a world-wide organisation, started at the request of Meccano boys. Its primary object is to bring boys together and to make them feel that they are all members of a great brotherhood, each trying to help others to get the very best out of life. Its members are in constant touch with Headquarters, giving news of their activities and being guided in their hobbies and interests. A leaflet containing full particulars of the Guild and an application form is included in this Book.

Clubs founded and established under the guidance of the Guild Secretary provide Meccano boys with opportunities of enjoying to the utmost the fun of model-building. Each has its Leader, Secretary, Treasurer and other officials. With the exception of the Leader, all the officials are boys, and as far as possible the proceedings of the clubs are conducted by boys.

MECCANO SERVICE

The service of Meccano does not end with selling an Outfit and a Book of Instructions. If ever you are in any difficulty with your models, or if you want advice on anything connected with this great hobby, write to us. We receive hundreds of interesting letters from boys in all parts of the world, and each of these is answered personally and promptly by one of our staff of experts.

Whatever your problem may be, write to us about it. We shall be delighted to help you in any way possible. Address your letters to *Information Service*.

Boys!

Read the

MECCANO MAGAZINE

Join the MECCANO

GUILD

THE IDEAL MAGAZINE FOR BOYS

The happiest and most successful boys are those who take a keen interest in the world around them. The 'MECCANO MAGAZINE' is ideal for these boys. Month by month its pages are filled with attractively-written articles, splendidly illustrated from actual photographs.

The subjects include Engineering in all its branches, Railways, Road Transport, Aeroplanes and Shipping. Inventions and Scientific Discoveries are described in simple language. Everything is dealt with in an attractive and straightforward style, and with an accuracy that has won for the Magazine the enthusiastic approval of the engineering, technical and scientific world. Special sections are devoted to Model-building with Meccano, fun with Dinky Toys and the operation of realistic Miniature Railways; and Stamp Collecting forms still another important feature. Model-building Competitions open to all owners of Meccano Outfits, are a special feature.



WHAT THE GUILD MEANS

The Meccano Guild is an organisation for boys, started at the request of boys, and as far as possible conducted by boys. In joining the Guild a Meccano boy becomes a member of a great brotherhood of world-wide extent. Wherever he happens to be, even in strange countries, he will know that he has met a friend whenever he sees the little triangular badge of membership. The Meccano Guild is bringing together Meccano boys all over the world, and helping them to get the best out of life. At its head — guiding and controlling and taking a personal interest in this great movement — is the President, Mr Roland G. Hornby, son of the inventor of Meccano.

HOW TO JOIN THE MECCANO GUILD

Any owner of a Meccano Outfit, no matter what its size, may become a member. All he has to do is to fill in the official application form on the back of this leaflet, have his signature witnessed, and send the form to Headquarters with a postal order (not stamps) for the necessary amount in payment for the official badge, which he will wear in his buttonhole.

The price of the badge for boys living in the British Isles is 1/-. For those living overseas it is 1/6 (30 cents in Canada).

Applicants living in Canada, Australia, New Zealand or South Africa should write to the Meccano agents in their countries. Their addresses are as follows:

AUSTRALIA:

New South Wales and A.C.T. - E. G. Page & Co. (Sales) (Pty.) Ltd, Box 1832, G.P.O., Sydney, N.S.W.

Queensland and Northern Territories - Thomas Brown & Sons Ltd, (P.O. Box 144C), Eagle Street, Brisbane, Queensland.

South Australia - Harris, Scarfe Ltd, Grenfell Street, Adelaide.

Victoria and Tasmania - Ponsford, Newman & Benson Ltd, 234 Flinders Lane, Melbourne, Victoria.

Western Australia - P. Falk & Co. Ltd, 317-9 Murray Street, Perth.

CANADA: Meccano Ltd, 675 King Street West, Toronto.

NEW ZEALAND: Models Ltd (P.O. Box 129), 53 Fort Street, Auckland, C.I.

RHODESIA: Woolley, Kinleyside & Co. (Pvt.) Ltd, P.O. Box 299, Bulawayo.

SOUTH AFRICA: Arthur E. Harris (Pty.) Ltd (P.O. Box 1199), 142 Market Street, Johannesburg.

Their Badges and Certificates are then forwarded without delay, while their application forms are sent to Headquarters in Liverpool.

Applicants living in any other country overseas should forward their forms, with a British postal order (not stamps) or a money order for 1/6, direct to the Secretary, the Meccano Guild, Binns Road, Liverpool, 13.

Guild members are eligible for the Correspondence Club, by which they are placed in touch with other members in various parts of the world. Full particulars and enrolment forms can be obtained from the Secretary.

The Secretary will send also, on request, full details of the Guild Recruiting Campaign, and of the Medallion awarded to members who are successful in obtaining recruits, together with particulars of the Meccano clubs founded and established by enthusiastic Meccano boys. A special booklet, 'How to run a Meccano Club' will be sent post free to any member on receipt of 2d, in stamps.

MECCANO MAGAZINE

for the really modern boy

The 'MECCANO MAGAZINE' is on sale at all bookstalls, newsagents and Meccano dealers, price 1/3. If you prefer to have each issue sent direct, the subscription rates are 18/- for twelve months or 9/- for six months, including postage, and an order form is attached.

The overseas prices of the 'M.M.' are 15c. in Canada, 1/6 in Australia, 18c. in the U.S.A. and 1/- elsewhere.

ORDER FORM

TO THE EDITOR,
MECCANO MAGAZINE,
BINNS ROAD, LIVERPOOL 13.

I enclose Postal Order for Please post the
'MECCANO MAGAZINE' for months, beginning with
the issue.

NAME (IN BLOCK LETTERS)

MECCANO GUILD

THE THREE GREAT OBJECTS OF THE GUILD

- To make every boy's life brighter and happier.
- To foster clean-mindedness, truthfulness, ambition and initiative in boys.
- To encourage boys in their hobbies, and especially in the development of their knowledge of mechanical and engineering principles.



BADGE OF MEMBERSHIP

Headquarters: BINNS ROAD LIVERPOOL 13

APPLICATION FOR MEMBERSHIP-

I possess a Meccano Outfit, and I hereby make application for membership of the Meccano Guild. I approve of the objects of the Guild, and I promise on my honour

- (1) To conform to the rules and regulations of the Meccano Guild.
- (2) To promote its objects by my own example: to be helpful to others; to be clean in thought and habit; to be determined to learn and make progress.
- (3) To wear the Meccano Guild Badge on all possible occasions.
- (4) To recognise and acknowledge all other Members wearing the Guild Badge, and to render them help in case of need.

i enclose 1/- for the Guild Badge (Great Britain).

I enclose 1/6 for the Guild Badge (Overseas).

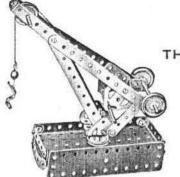
I enclose 30c, for the Guild Badge (Canada).

Strike out line not applicable (See other side of this form).

	(BLOCK LET	TERS PLE	EASE)	
ADDRESS				
DATE	SIZE OF OUTFIT	OWNED	NO	AGE
WITNESS				

The witness should be the Parent, Guardian, Employer, Schoolmaster or Church Minister and should state which when signing.

HOW TO BEGIN THE FUN



This Dockside Crane can be built with Outfit No. 1

THE MOST FASCINATING OF ALL HOBBIES

Meccano model-building is the most fascinating of all hobbies, because it never becomes dull. There is always something new to be done. First of all there is the fun of building a new model, and watching it take shape as part after part is added. Then, when the model is complete, comes the thrill of setting it to work just like the real structure it represents, by means of a Meccano Motor.

The following hints are given to show boys who are just starting the wonderful Meccano hobby how to get the greatest possible fun.

A FEW USEFUL HINTS

It will be noticed that with each model in this Book of Instructions is given a list of the parts required to build it. For the first few models it is a good plan to lay out on the table all the parts required for the one it is proposed to build, and put the remainder of the Outfit to one side. To help you to pick out the correct parts for your model a complete list of Meccano parts is given at the back of this Book, and all the principal parts are illustrated. In the list the parts are all numbered, and in most cases their measurements are given. There is no need, however, to measure the parts to find out which is which, as the size is easily found from the number of holes. All Meccano holes are spaced $\frac{1}{2}$ " apart, so that by counting two holes to the inch the size of a part can be found at once. For instance, Part No. 2 is listed as a $5\frac{1}{2}$ " Perforated Strip, so you look in your Outfit for a Strip with eleven holes. Similarly No. 189 is a $5\frac{1}{2}$ " $\times 1\frac{1}{2}$ "

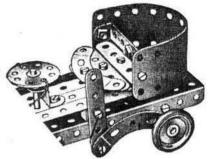
Flexible Plate, so you look for a Flexible Plate eleven holes in length and three holes in width. By the time a few models have been built the names of the parts will have become familiar.

Beginners sometimes wonder which section of a model should be built first. There cannot be any definite rule for this, as it depends on the design of the model. In stationary models the base usually should be built first. In most of the small models a $5\frac{1}{2}'' \times 2\frac{1}{2}''$ Flanged Plate forms an important part of the structure, and often the best plan is to start building by bolting parts to this Plate. For other models a good general rule is that the sections that form supports for a number of other parts should be built first.

During the construction of a model it is best to screw up the nuts with the fingers, followed by a light turn with the screwdriver, leaving the final tightening until all the parts are connected up.

THE IMPORTANCE OF LOCK-NUTTING

In some models it is necessary to join certain parts together so that, although they cannot come apart, they are free to pivot or move in relation to one another. To do this the parts are bolted together as usual, but the nut is not screwed up tightly, so that the parts are not gripped. Then, to prevent the nut from unscrewing, a second nut is screwed up tightly against it, the first nut being



A Flexible Plate
used to form a curved surface

held with a spanner. This method of using a second nut is known as Lock-nutting.

In building models in which Rods revolve in the holes of other parts it is important to make sure that such holes are exactly in line with one another. This can be done by pushing through the holes a Drift, Part No. 36c, or a Rod, before the Bolts holding the various parts are tightened up.

A Rod is usually mounted in a support or bearing so that it is free to revolve. The Rod is then said to be *Journalled* in the Strip.

DRIVING YOUR MODELS

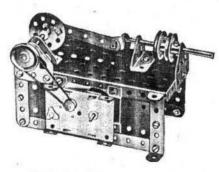
Models can be driven by means of either clockwork or electric motors. Ask your Dealer for particulars of Meccano Clockwork and Electric Motors.

Small and light models may be driven direct from the driving pulley of the motor or through a belt running over two pulleys of the same size, giving what is known as a 1:1 (one-to-one) ratio. For large models it is necessary to take the drive from a small pulley on the motor shaft to a larger pulley on the driving shaft of the model. In most cases a 1" Pulley on the motor shaft and a 3" Pulley on the model shaft will be found satisfactory. This provides a reduction ratio of approximately 3:1.

Rubber bands are very convenient for driving belts. Sometimes, however, a rubber band of the right length is not available, and then Meccano Cord or thin string is used. To tie the Cord to form an endless belt, use the familiar reef knot.

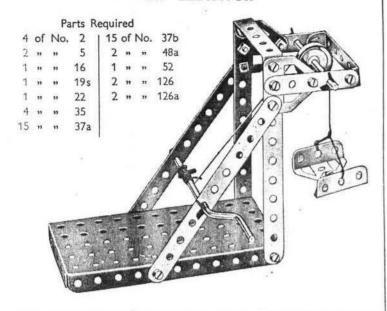
All Outfits from No. 2 upward include a Cord Anchoring Spring, Part No. 176. This part provides a neat and positive method of fastening a length of Cord to a Rod. The Spring is placed on a Rod by pushing and turning it in such a way that its coils tend to unwind.

Flexible Plates are used for forming curved surfaces in models, but they are not intended to be bent at right angles. With careful handling a Plate can be bent to the required curve and after use straightened again.

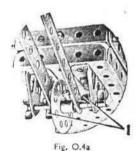


A 'Magic' Motor fitted to drive a Steam Engine

O.I ELEVATOR

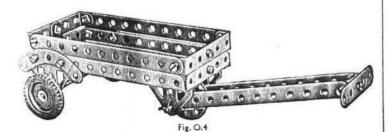


0.4 STATION TRUCK

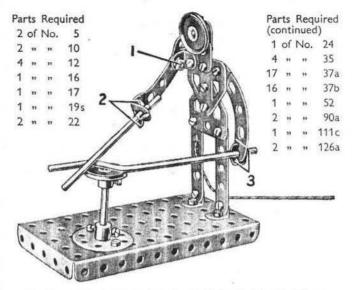


The 5½° Strips forming the handle are placed one on each side of a Bush Wheel on the front axle, and they are held in place by Spring Clips (1) as shown in Fig. O.4a.

				Par	ts	Requ	ired				
4	of	No.	2	1 2	of	No.	22	2	of	No.	48a
1	**	99	5	1	31	33	24	1	33	22	52
2	93	19	10	4	**	**	35	2	**	**	90a
2	. 11	32	12	17	11	1)	37a	2	11	13	126
1	33	22	16	17	37	22	37b	2	93	**	126a
1	11	"	17	1	**	22	38	2	**	"	142c

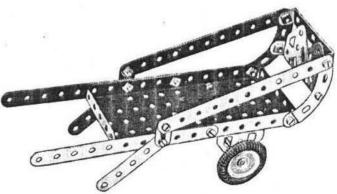


O.2 BLACKSMITH



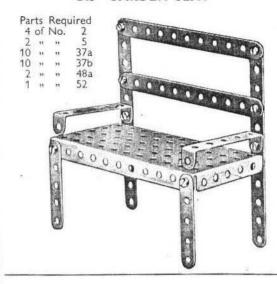
The arm holding the hammer is a 2½° stepped Curved Strip, pivoted to an Angle Bracket by a lock-nutted bolt (1). The hammer is a 3½° Rod held in an Angle Bracket at the end of the arm by two Spring Clips (2). The Crank Handle is fixed in the other arm by the Spring Clip (3). The hammer arm is operated by a Cord attached to the end of the Curved Strip forming the arm,

O.5 COSTER'S BARROW



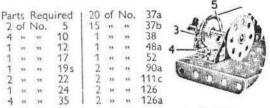
		Parts	Requ	uired		
4 of No.	2	2 0	No.	22	2 of No. 90	a
2 " "	5	16 "	17	37a	2 " " 126	
2 " "	10	16 *	, ,,	37b	2 " " 126	a
1 " "	16	2 .	9 99	48a	2 " " 142	c
		1 *	, ,,	52		

O.3 GARDEN SEAT

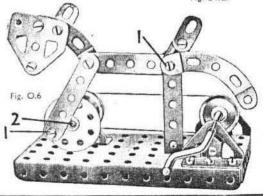


O.6 BUCKING BRONCHO

The Bolts (1) are fitted with lock-nuts so that the parts they attach are free to pivot. Bearings for a 2" Rod, the end of which is seen at (2), are provided by a Fishplate (3), Fig. O.6a, bolted to an Angle Bracket (4), and a Trunnion (5).







O.7 SWING BOAT

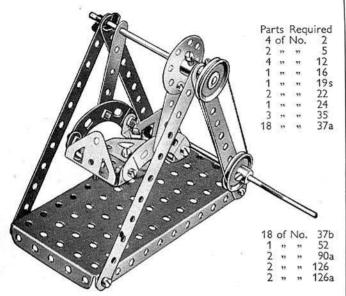
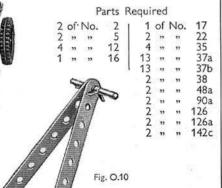


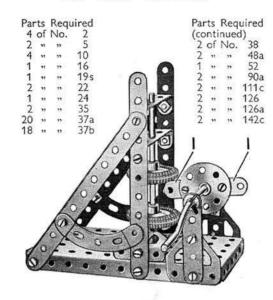
Fig. O.10a

O.10 LAWN MOWER



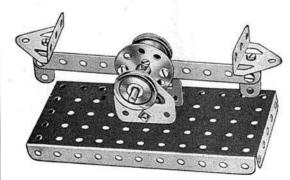
Two Angle Brackets are bolted to each of the Curved Strips forming the cutting blades. The wheel axle is then pushed through the four Angle Brackets and Spring Clips (1), shown in Fig. O.10a, are used to hold the blades in place.

O.8 DROP HAMMER



The hammer, which is formed by the two 1" Pulleys on a 31" Rod, is lifted by the Fishplates (1) as they rotate when the Crank Handle is turned. The Fishplates are bolted to a Bush Wheel fixed on the Crank Handle.

O.II COUNTER SCALES

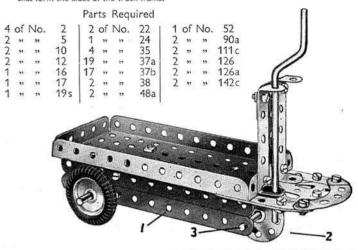


Parts Required

1	of	No.	2	1 2	of	No.	22 24 37a 37b	2	of	No.	38
2	**	**	10	1	22	22	24	1	"	**	52
4	,,	22	12	9	"	27	37a	2	32	22	126
1	"	1)	17	9	22	39	37b	2	33	22	126a

0.9 ELECTRIC TRUCK

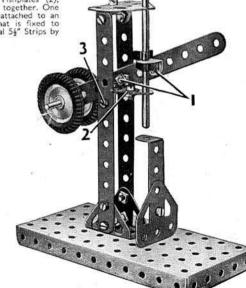
The two $5\frac{1}{2}$ " Strips (1) on each side of the model are fastened to the Flanged Plate by two Trunnions secured to the Plate on the underneath side. A Bush Wheel (2) is fixed on the 2" Rod (3), which passes through the end holes of the $5\frac{1}{2}$ " Strips that form the sides of the truck frame.



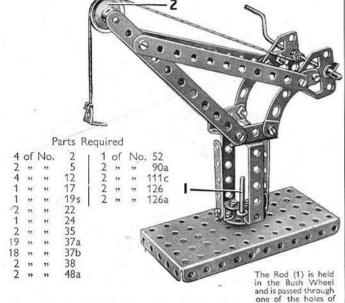
0.12 PUNCHING MACHINE

The Bolts (1) are lock-nutted. The lower bearing for the punch consists of two Fishplates (2), consists of two Fishplates (2), which are bolted together. One of them is then attached to an Angle Bracket that is fixed to one of the vertical 5½" Strips by the Bolt (3).

Par	rts	Req	uired
3	of	No.	2
2	**	>>	10
4	11	22	12
1	12	22	16
.1	12	21	17
2	12	27	22
1	**	**	24
18	**	**	37a
16	**	**	37b
1		**	48a
1	12	- 22	52
2	. 22	135	126
2	39	. 12	126a
2	"	17	142c



O.13 DOCKSIDE CRANE

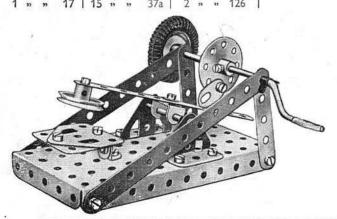


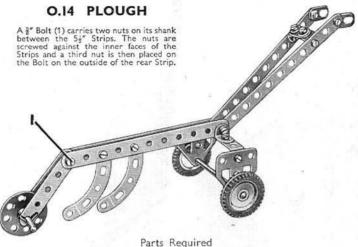
the Flanged Plate. A 1" Pulley fixed on the Rod underneath the Flanged Plate holds the crane in position on its base. The Pulley (2) is mounted on a \{\}" Bolt. The Bolt is passed through the top hole of one of the 5\{\}" Strips, and is gripped by the set-screw in the boss of the Pulley.

O.16 MECHANICAL HAMMER

Parts Required

										-					
3	of	No.	2	1 1	of	No.	19s	1 15	of	No.	37b	2	of	No.	126a
2	"	"	5	2	,,,	77	22	1	59	**	38 52	1	17	99	142c
1	22	22	10	1	33	>>	24	1	27	11	52				
4	32	33	12	3	"	"	35	1	**	17	111c				
			47	4.5			~~	2			121				





17

35

12

17 "

O.I7 LATHE

1

14 of No. 37b

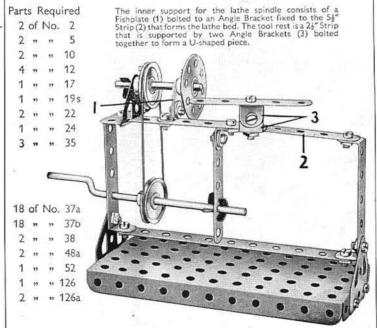
" " 111c

38

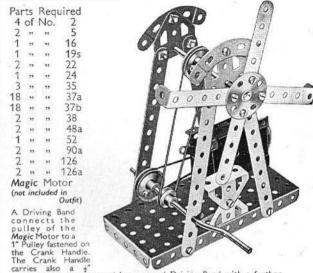
90a

2 of No. 126a

2 » » 142c

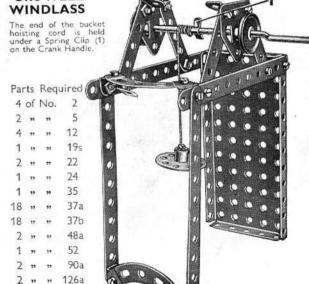


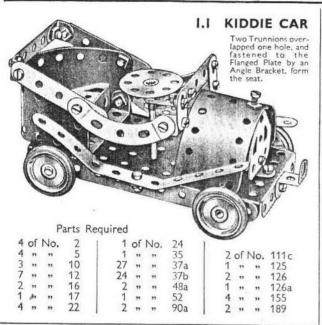
O.15 WINDMILL



carries also a ½" Pulley, which is connected by a second Driving Band with a further 1" Pulley fixed to the 3½" Rod on which the sails are mounted. The 3½" Rod is held in place by Spring Clips, one behind the Bush Wheel, and one on its rear end. If a Motor is not used the ½" Pulley (which is supplied with the Motor) is replaced by a 1" Pulley.

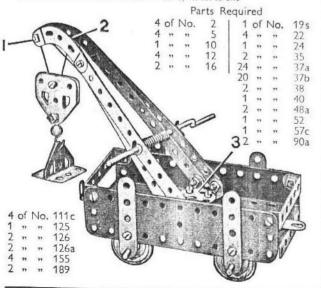


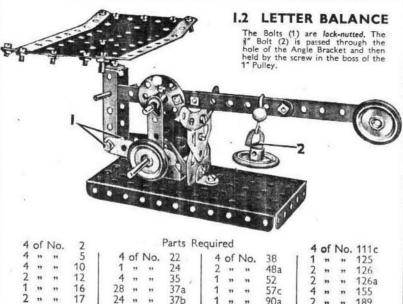






The hoisting Cord is secured to the Crank Handle and then led over the \S^* Bolt (1). It is then passed through the pulley block and fastened to the jib at (2). The jib is attached to the Bush Wheel (3) by means of Angle Brackets, and the complete unit is pivoted as follows. A \S^* Bolt is passed through the \S^* \S^* Flanged Plate from the underside, and is secured in the boss of the Bush Wheel by its set screw.

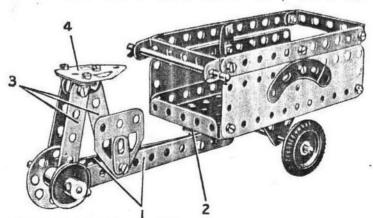




1.5 TRICYCLE VAN

Parts Required

	4	of	No.	2	1 1	of	No.	17	1 24	of	No.	37b I	2	of	No	111c
	3	"	**	5	3		**	22			11	38				126
	3	**	11	10	1	**	**	24	2	**	**	48a				126a
4			99	12	4	32	99	35	1	**	**	52				142c
	2	33	99	16	27	"	99	37a	2	99	**	90a	2	"	22	189



The frame of the cycle consists of two 5½" Strips (1) connected at one end by a bolt that fixes them also to an Angle Bracket (2). The Angle Bracket pivots on a bolt lock-nutted to the Flanged Plate. The seat is carried by three 2½" Strips (3), each of which is connected by an Angle Bracket to the Flat Trunnion (4). The front axle is carried in Trunnions bolted underneath the Flanged Plate,

1.3 RACING SEAPLANE

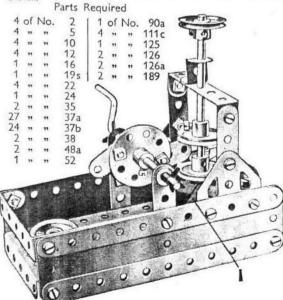
Each of the floats is secured to the wings by two Angle Brackets and one Fishplate.

Parts Required

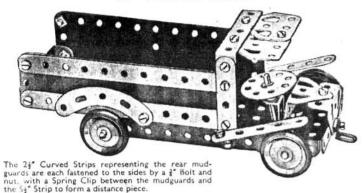
3	of	No.	2	1 1	of	No.	24	2	of	No.	111c
3	11	99	5	20	**	**	37a	2	**	"	126
4	99	12	10	19	99	99	37ь	1			126a
8	99	22	12				48a		99	99	189

1.6 STAMPING MILL

The anvil (1) is made up of two Trunnions bolted together. When the Crank Handle is rotated, the Fishplates bolted to the Bush Wheel strike the centre 1° Pulley on the hammer shaft and cause it to rise and fall.



1.7 MOTOR LORRY

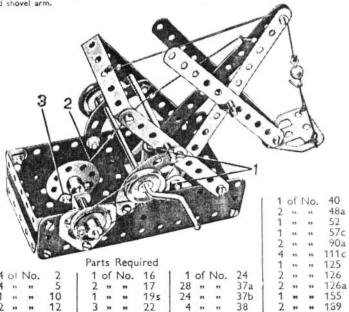


							Parts	Requ	ire	d					
4	of	No.	2	1 4	of	No.	22 1	2	of	No.	48a	2	of	No.	126
4	12	**	5	1	"	**	24	1	"	"	52	2	**	**	126a
3	**	**	12	2	11	11	35	2	22	**	90a	4	**	"	155
2	23	27	16	23	**	11	37a	3	33	**	111c	2	11	**	189
1	**	**	17	19	**	**	37b	1	**	11	125				

1.8 MECHANICAL SHOVEL

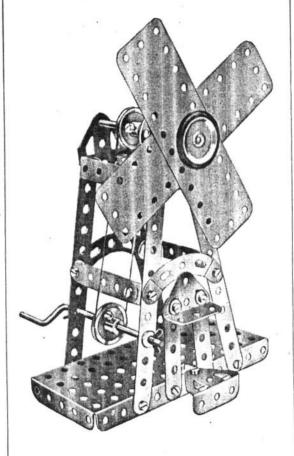
The Bolts (1), on which the jib pivots, are lock-nutted. The shovel arm is pivoted on a 2" Rod and the shovel is supported by a Cord that passes over the j^* Bolt at the jib head and is fastened to a $2j^* \times j^*$ Double Angle Strip as shown. The Cord (2) is fastened to the jib and then passes over a $3j^*$ Rod journalled in the holes above the $2j^*$ Curved Strips, and is attached to a Fishplate fastened by the lock-nutted Bolt (3) to the Bush Wheel.

When the Crank Handle is rotated, the Bush Wheel imparts 4 digging motion to the jib and shovel arm.

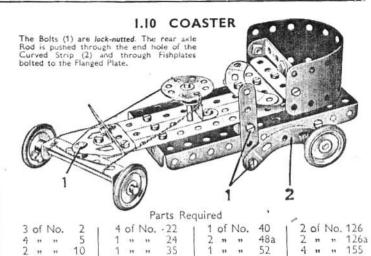


1.9 WINDMILL

The sails are gripped on the 3½" Rod by the 1" Pulley (with Rubber Ring) at the front and another 1" Pulley at the back of the sails. The Pulleys are pressed against the faces of the sails and locked on the Rod.



				Par	rts	Requ	ired					
4	of	No.	2	1 1	of	No.	24 1	1	of	No.	52	
4	"	"	5	3	11	.11	35	2	11	**	90a	
1	"	11	10	24	11	**	37a	2	**	11	126	
4	13	33	12	24	"	21	37ь	2	11	**	126a	
1	**	22	16	4	11	>>	38	1	33	>>	155	
1	11	**	19s	1	33	**	40	2	11	>>	189	
4	99	19	22	2	99	99	48a					



I.II STEAM WAGON

" 111c

Parts Required

4 " " 142c

2 "

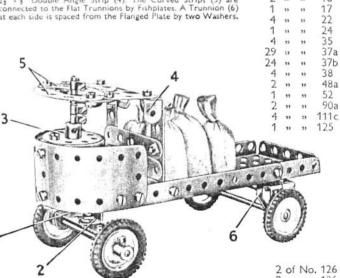
10

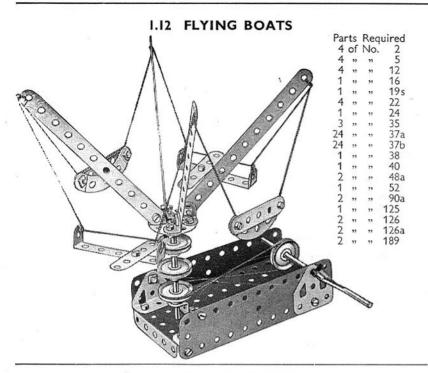
3 of No.

The front axle is supported in a $2\frac{1}{4}$ " $\times \frac{1}{2}$ " Double Angle Strip (1) lock-nutted to a $\frac{1}{4}$ " Reversed Angle Bracket (2). The Reversed Angle Bracket is bolted to a $5\frac{1}{2}$ " Strip fixed to the centre of the Flanged Plate. The boiler is a $5\frac{1}{4}$ " X1 $\frac{1}{4}$ " Flexible Plate rolled into a cylinder, and the Bush Wheel (3) is attached to an Angle Bracket. The roof is made from two Flat Trunnions bolted to a $2\frac{1}{4}$ " $\times \frac{1}{2}$ " Double Angle Strip (4). The Curved Strips (5) are connected to the Flat Trunnions by Fishplates. A Trunnion (6) at each side is spaced from the Flanged Plate by two Washers.

Note: The Loaded Sacks (Part No. 122) are not

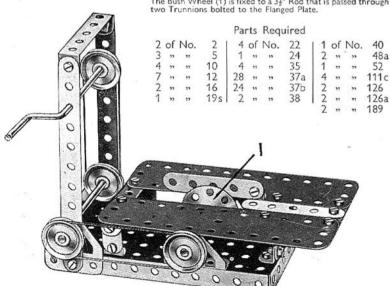
included in the Outfit





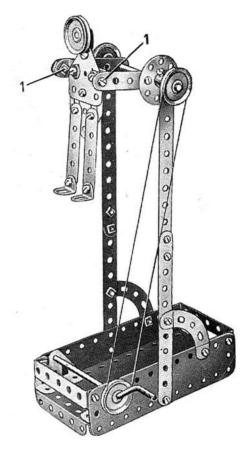
1.13 CIRCULAR SAW

The Bush Wheel (1) is fixed to a 3½" Rod that is passed through two Trunnions bolted to the Flanged Plate.

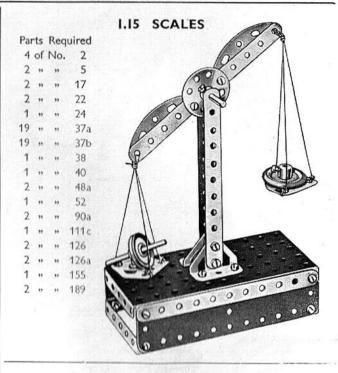


1.14 GYMNAST

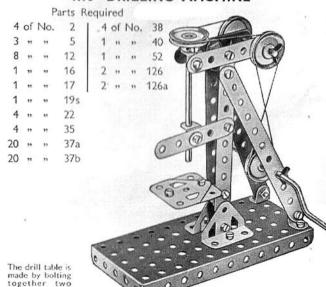
The Bolts (1) are lock-nutted. The bearings for the Crank Handle in the Flexible Plates are reinforced by Trunnions bolted to the Flanged Plate.



				Par	ts	Requ	ired				
4	of	No.	2	1	of	No.	24	1	of	No.	52
4	"	,,	5	2	"	"	35	2	"	**	90a
1	**	**	10	29	,,	"	37a	4	"	22	111c
4	"	"	12	24	,,	"	37ь	2	11	19	126
1	72	**	16	4	"	32	38	2	"	27	126a
1	"	"	19s	1	**	,,	40	2	17	,,	189
4	"	33	22	2	91	"	48a				

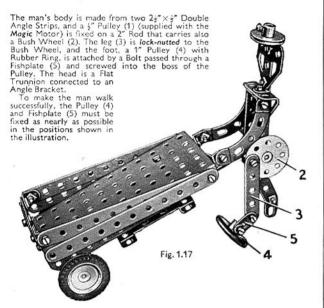


1.16 DRILLING MACHINE

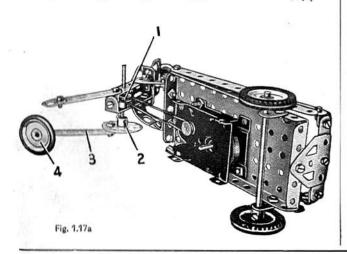


Flat Trunnions.

1.17 COSTER AND BARROW



				Pa	rts	Req	uired	
4	of	No.	2	27	of	No.	37a	2 of No. 126a
3	**	12	5	24	,,	"	37b	2 " " 142c
4	"	22	10	4	,,	"	38	1 " " 155
6	"	12	12	2	22	"	48a	
1	"	"	16	1	"	"	52	1 Maria Clark
1	19	"	17	2	"	"	90a	1 Magic Clock-
4	"	12	22	3	,,	27	111c	work Motor
1	"	1)	24	1	>>	**	126	(not included in Outfit)



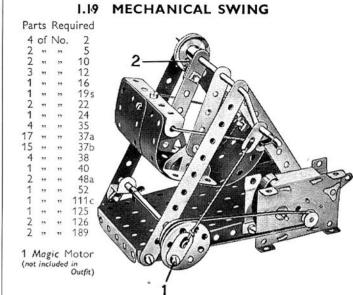
1.18 LIFTING BRIDGE Parts Required 1 of No. 40 3 of No. 111c " 126a 35 37a 37b The Bolts (1), on which the bridge span pivots, are lock-nutted. The roadway of the lifting span consists of two 51"×11 Flexible Plates overlapped and bolted together by one Bolt at each end.

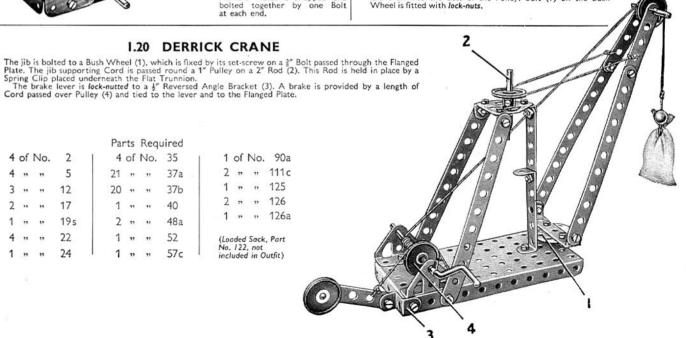
1.20 DERRICK CRANE

1 of No. 90a " 111c

" 126 " " 126a (Loaded Sack, Part No. 122, not included in Outfit)

Parts Required 4 of No. 35

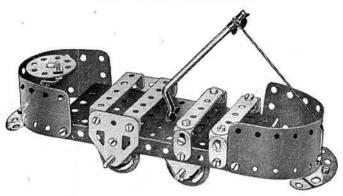




The left-hand 2½" Strip that supports the swing is connected to the Crank Handle by passing the set screw of the 1" Pulley (2) through a hole in an Angle Bracket bolted to the Strip

and then into the boss of the Pulley. Bolt (1) on the Bush

1.21 OPEN TRAMCAR



					Par	rts	Requ	ired				
2	of	No.	5	1	1	of	No.	19s	1 1	of	No.	52
4	12	**	10	- 1	4	11	***	22	2	19	71	90a
7	"	22	12		1	"	**	24	4	72	22	111c
2	"	22	16		4	72	33	35	1	32	22	125
					27	12	11	37a	2	"	55	126
					24	- 12	33	37b	2	25	22	126a
					1	19	19	40	4	15	**	155
					2	19	22	48a	- 2	11	**	189

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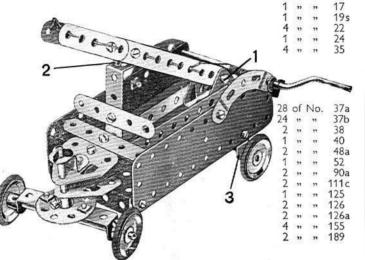
1.22 FIRE ENGINE

Parts Required 4 of No.

12

16

Bolts (1) at each side are lock-nutted. The sides of the ladder are held together by two Angle Brackets (2), which are bolted together to form a 'U'-shaped bracket. The rear axle bearings (3) are Fishplates bolted inside the flange of the Flanged Plate. The Cord from the Crank Handle is tied in the fourth hole up the ladder so that when the Handle is turned it causes the ladder to lift.





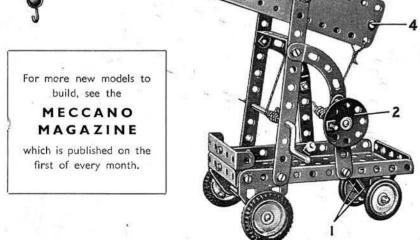
4	of	No.	2	4	of	No.	35	3	of	No.	111c
4	11	**	5	29	,,	,,	37a	1	**	**	125
1	**	22	10	23	. 22	**	37b	2	,,	11	126
4	**	22	12	2	, 27		38	2	**	91	126a
2	"	"	16	1	,,		40	2	••	**	142c
2	"	,,	17	2	,,	**	48a	2	**	21	155
1	**	"	19s	1	**	**	52	2	"	**	189
4	,,	,,	22	1	**	17	57c				
1	12	**	24	2	,,	12	90a				

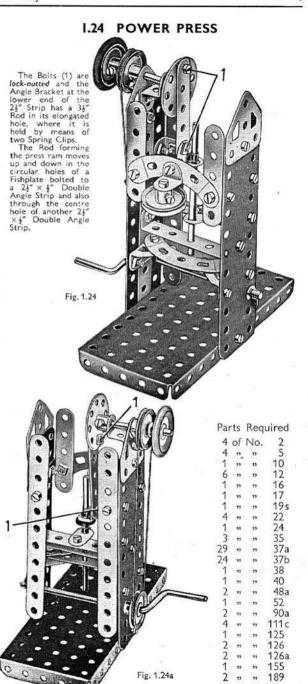
Parts Required

The rear wheels are fixed on a 2" Rod supported in two Trunnions (1) bolted tightly together by a \$" Bolt and nut. The Bolt is then passed through the Flanged Plate and is fitted with two nuts locked together, so that the wheels can pivot to steer the crane. The Bush Wheel (2) is on a 2" Rod passed through one of the jib supports and through a \$" Reversed Angle Bracket bolted to the support. A length of Cord tied to the Rod is attached to the rear end of the jib, and a Spring Clip and a Washer are used to prevent the Cord sliding off the Rod. The rear settle of the jib is made from two 51% 141% Flates leined rear section of the jib is made from two 5½" x 1½" Flexible Plates joined by 'U'-shaped pieces, each made from two Angle Brackets bolted together. The 'U'-pieces are held by the Bolts (3) and (4).

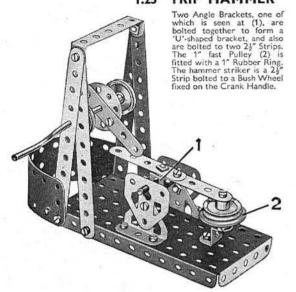
1.23 MOBILE CRANE

f N	lo. 111 c
, ,	, 125
, ,	, 126
,	, 126a
	, 142c
	155
, ,	, 189





1.25 TRIP HAMMER

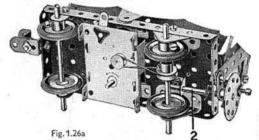


Pai	rts	Req	uired
4	of	No.	2
3	12	**	5
2	99	22	12
1	**	**	17
1	22	22	19s
4	**	22	22
1	22	17	24
4	53	**	35
17	25	**	37a
17	23	**	37ь
1	22	21	48a
1	,,	"	52
2	**	27	111c
1	22	**	125
2	21	"	126
2	**	22	126a
1	20	12	155
1	2*	12	189

1.26 SIDE TIPPING WAGON

Donte Demiliand

3	of	No.	2	1 28	of	No.	37a	1	of	No.	125
4	12	22	5	24	99	29	37b	2	99	22	126
4	12	22	10	3	**	39	38	2	22	22	126a
7	92	>>	12	1	**	**	40	4	,,	29	155
2	22	99	16	2	,,	,,	48a	2	,,	29	189
1	12	22	17	1	**	**	52				
4	**	**	22	2	22	27	90a	1	Ma	gic N	1otor
1	**	**	24	4	,,,	22	111c	(no	t inc	luded	Outfit)



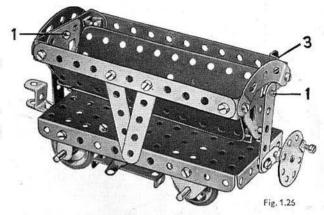
Parts Required

37a

37b

52

126 126a

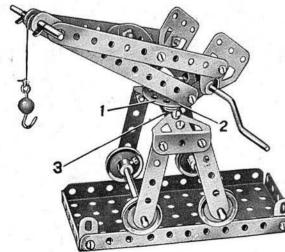


Each of the Bolts (1) is lock-nutted. A piece of Cord is fastened to the Rod (2) (Fig. 1.26a) wrapped round it two or three times, and then is taken through the hole in the Flanged Plate above the Rod and secured to the Angle Bracket (3). By turning the Bush Wheel the container is tipped sideways.

1.27 TRAVELLING CRANE

n .	
Requi	

4	of	No.	2	1	of	No.	17	1 20	of	No.	37a	1	1	of	No.	52
4	"	31	5	1	"		19s	20	22	39	37b		1	**	27	57c
4	33	99	10	4	22	33	22	4	**	33	38		2	20	**	90a
2	"	**	12	1	"	33	24	1	22	32	40	1	1	**	. >>	111c
2	"	33	16	4	33	93	35	1	23	19	48a	1	2	.11	27	126
				12.				70 10	3		10000		2	35	22	126a

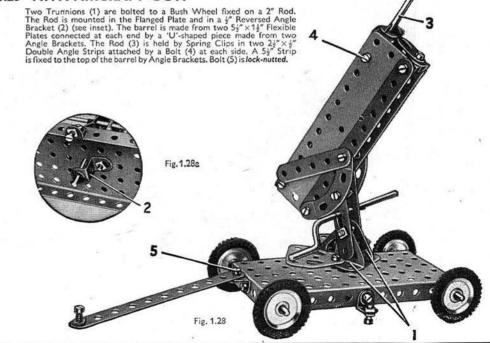


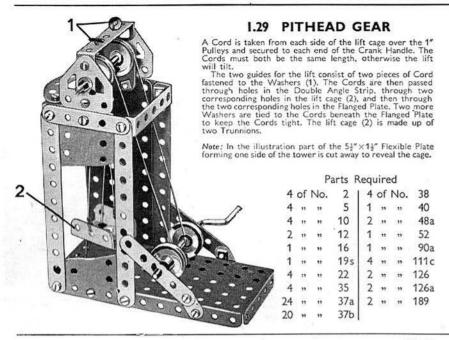
The sides of the jib are secured to the Bush Wheel (1) by two Angle Brackets (2), one on each side. A \$" Bolt is passed from the underneath side of Double Angle Strip (3) into the boss of the Bush Wheel (1) and the set screw is then tightened.

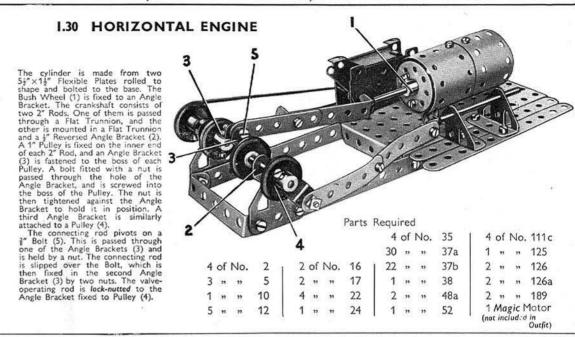
The Flat Trunnions.

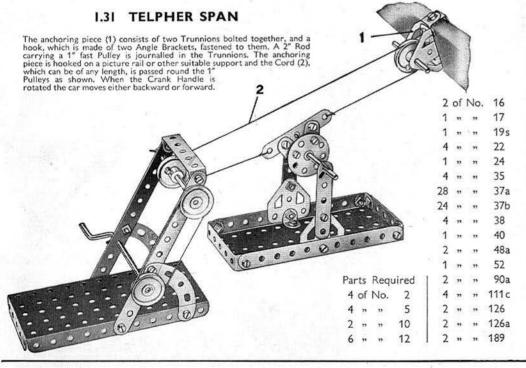
The Flat Trunnions at the lower end of the jib support the Crank Handle, which also passes through Fishplates bolted to the Angle Brackets (2) on the Bush Wheel (1). The Cord is fastened to the Crank Handle, and passes over the 2" Rod at the jib head.

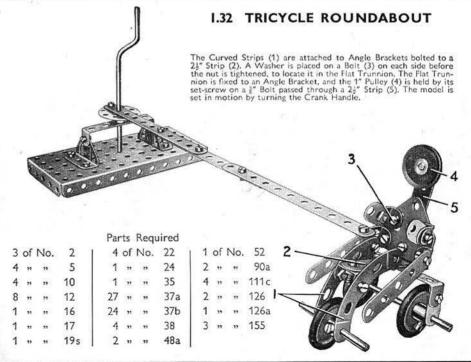
1.28 ANTI-AIRCRAFT GUN











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MECCANO PARTS



PERFORATED STRIPS

No.	No.	No.
1. 12½" 1a. 9½" 1b. 7½" 2. 5½"	2a. 4½" 3. 3½"	6. 2" 6a. 1½"
1b. 7½" 2. 5½"	4. 3″ 5. 2½″	183

ANGLE GIRDERS

7.	244"	1 8b. 74"	1 9c. 3"
7a.	184"	9. 51"	9d. 21"
8.	124"	9a. 4½"	9e. 2"
7. 7a. 8. 8a.	91"	8b. 7\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\	9c. 3" 9d. 2½" 9e. 2" 9f. 1½"









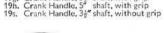
ANGLE BRACKETS

12. ‡"ׇ" 12a. 1"×1" 12b. 1" × ½" 12c. Obtuse, ½" × ½"



AXLE RODS

13. 114"	1 15a. 44"	1 16b. 3"
13a. 8"	15b. 4"	17. 2"
14. 64"	16. 34"	18a. 1⅓″
15. 5"	16a. 2¾"	185. 1"
19g. Crank Ha	ndle, 3½" shaft, with	









19a. Spoked Wheel, 3" diam. 20. Flanged Wheel, 1\frac{1}{2}" diam. 20b. Flanged Wheel, \frac{1}{2}" diam.







PULLEYS

19b. 3" diam., with boss and screw 19c, 6" diam., with boss and screw 20a. 2" diam., with boss and screw 21. 14" diam., with boss and screw 22. 1" diam., with boss and screw





PULLEYS

22a. 1" diam., without boss 23. ½" diam., without boss 23a. ½" diam., with boss and screw









24. Bush Wheel, 13" diam., eight holes 24a. Wheel Disc, 13" diam., without boss, eight holes 24b. Bush Wheel, 13" diam., six holes 24c. Wheel Disc, 13" diam., without boss, six holes

PINIONS

25.		{" face, 25 teeth
25a.	diam.,	4" face, 25 teeth
256.	g" diam.,	?" face, 25 teeth
26.		4" face, 19 teeth
		4" face, 19 teeth
26b.	!" diam.,	" face, 19 teeth
26c	diam.,	!" face, 15 teeth







GEAR WHEELS

27.	1."	diam.	50	teeth
27a.	15"	diam.,	57	teeth
27Ь.		diam.,		teeth
27c.	25"	diam.,		teeth
27d.	13"	diam.,	60	teeth





CONTRATE WHEELS

28. 15" diam., 50 teeth 29. 3" diam., 25 teeth











Bevel Gear, # diam., 26 teeth (for use in pairs)
Bevel Gear, # diam., 16 teeth | Can only be
Bevel Gear, 1 diam., 48 teeth | used together
Gear Wheel, 1 diam., 4 face, 38 teeth
Worm, 1 diam. 30a. used together













41. Propeller Blade



1 43. Tension Spring, 2" long







Bent Strip, stepped Double Bent Strip

DOUBLE ANGLE STRIPS 46. 2½"×1" 47. 2½"×1½" 47a. 3"×1½" 48a. 48d, 51" x 4





Slide Piece 50. Side Piece
51. Flanged Plate, 2½" × 1½"
52. Flanged Plate, 5½" × 2½"
52a. Flat Plate, 5½" × 3½"
53. Flanged Plate, 3½" × 2½"
53a. Flat Plate, 4½" × 2½"





54. Flanged Sector Plate. 4½" long 55. Perforated Strip, slotted, 5½" long 55a. Perforated Strip, slotted, 2" long







57b. Hook, Loaded, large 57c. Hook, Loaded, small 58. Spring Cord, 40" length 58a. Coupling Screw for Spring Cord 58b. Hook for Spring Cord



62. Crank













63. Coupling 63c. Threaded Coupling 63b. Strip Coupling 63d. Short Coupling



Threaded Boss 65. Centre Fork 69. Set Screw, 4

69a. Grub Screw, 4. 69b. Grub Screw, 34. 69c. Grub Screw, 4







70. Flat Plate, 5½" × 2½"
72. Flat Plate, 2½" × 2½"
73. Flat Plate, 3" × 1½"

76. Triangular Plate, 25"
77. Triangular Plate, 1"



78. 11

79. 8 79a. 6

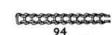


SCREWED RODS

3"	80. 5"	80c. 3' 81. 2' 82. 1'
ž.	80a. 34"	81, 2
*	80a. 3½" 80b. 4½"	82. 1

CURVED STRIPS

89.	54" (10" radius)
89a.	Stepped, 3" (12" radius)
895.	Stepped, 4" (44" radius)
90.	2½" (2¾" radius)
90a.	Stepped, 24" (13" radius)





94. Sprocket Chain, 40" length

SPROCKET WHEELS

95a.	2" d'am., 36 teeth 14" diam., 28 teeth 3" diam., 56 teeth		1" diam., 18 teeth 3" diam., 14 teeth
------	---	--	--



BRACED GIRDERS

97. 3½" long 99. 12½" long 100. 5½" 97a. 3" long 99a. 9½" long 100a, 4½" 98. 2½" long 99b. 7½" long	" long	2
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101. Heald for Loom

1 102. Single Bent Strip



	FLAT	G	RDE	RS
1	103d.	31"	long	1
- 1	1030	34	long	- 1

103. 54" long	103d. 31" long	103h. 14" long
103a. 94" long	103e. 3" long	103k. 7 long
103b. 12½" long	103f. 2½" long	
103c. 41" long	103g, 2" long	· · · · ·

MECCANO PARTS -



Wood Roller (complete with Rod and two Collars) 108. Corner Gusset

109. Face Plate, 24" diam.



110. Rack Strip, 31" long 1 110a. Rack Strip, 62" long

BOLTS

111. 1° 111a. 1° 111c. 2* 111d. 14*

113. Girder Frame







Hinge 115. Threaded Pin

116. Fork Piece, large 116a. Fork Piece, small



118. Hub Disc, 54" diam.





120b. Compression Spring. A* long 122. Loaded Sack





123. Cone Pulley, 1½", 1" and 3" diam.
124. Reversed Angle Bracket, 1"
125. Reversed Angle Bracket, ½"







Trunnion Flat Trunnion Bell Crank, with boss





130. Eccentric, Triple Throw, 4". 3" and 2" 130a. Eccentric, Single Throw, 4".







133. Corner Bracket, 14" 134. Crank Shaft, 1" stroke





136. Handrail Support 1 136a. Handrail Coupling



138

1 138. Ship's Funnel, Raked



137

137. Wheel Flange



139. Flanged Bracket (right) 139a. Flanged Bracket (left) Universal Coupling







142a. Motor Tyre (to fit 2" diam, rim) 142b. Motor Tyre (to fit 3" diam, rim) 142c. Motor Tyre (to fit 1" diam, rim) 142d. Motor Tyre (to fit 14" diam, rim) 143. Circular Girder, 5½" diam. 144. Dog Clutch





145. Circular Strip, 7½" diam. overall 146. Circular Plate, 6" diam. overall 146a. Circular Plate, 4" diam. overall







147 & 148

Pawl, with Pivot Bolt and nuts 147a Pawl

147b. Pivot Bolt, with two nuts 147c. Pawl, without boss

Ratchet Wheel Single Pulley Block Triple Pulley Block 151.

154a. Corner Angle Bracket, * (right-hand) 154b. Corner Angle Bracket, * (left-hand) 155. Rubber Ring (for 1" Pulley)







Fan, 2" diam. 160. Channel Bearing, 1½"×1"×½" Girder Bracket, 2"×1"×½"

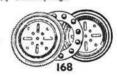




162. Boiler, complete, 5" long × 2+s" diam, 162a. Boiler Ends, 2+s" diam, × γ"
163. Sleeve Piece, 1\$" long × +ts" diam.
164. Chimney Adaptor, γ" diam, × ½" high







Swivel Bearing End Bearing

167b. Flanged Ring, 9½" diam. 168. Ball Thrust Bearing, 4" diam. 168a. Ball Thrust Race, flanged disc, 3½" diam.

168b. Ball Thrust Race, toothed disc, 4" diam. 168c. Ball Cage, 32" diam., complete with balls 168d. Ball, 3" diam.







Socket Coupling 173a. Adaptor for Screwed Rod Flexible Coupling Unit 176. Anchoring Spring for Cord





179. Rod Socket 180. Gear Ring, 3½" diam. (133 ext. teeth, 95 int.)





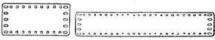
185. Steering Wheel, 1¾ diam.

DRIVING BANDS

186. 25" (light) 186a. 6" (light) 186b. 10" (light)

196d, 15" (heavy) 186e, 20" (heavy)

187. Road Wheel, 2½" diam. 187a. Conical Disc, 1½" diam.



192

197

FLEXIBLE PLATES

1 190. 24"×24" | 191. 44"×24" 1 190a. 34"×24" | 192. 54"×24"

STRIP PLATES

196. 94"×24"

1 197. 12½"×2½"







198. Hinged Flat Plate, 4½" × 2½" 199. Curved Plate, 'U'-section, 2½" × 2½" × ½" radius 200. Curved Plate, 2½" × 2½" × 1½" radius









211a. Helical Gear. 1" Can only be used 211b. Helical Gear, 12" Can only be used 212. Rod and Strip Connector

212a. Rod and Strip Connector, right-angle 213. Rod Connector

213a. Three-way Rod Connector 213b. Three-way Rod Connector with boss







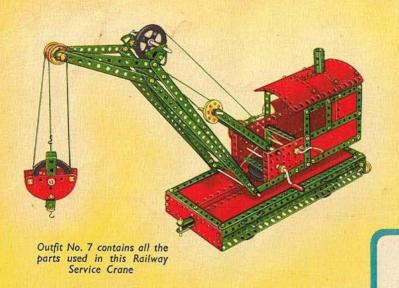
214. Semi-circular Plate, 2\frac{1}{2}".
215. Formed Slotted Strip, 3".
216. Cylinder, 2\frac{1}{2}" long, 1\frac{1}{2}" diam.

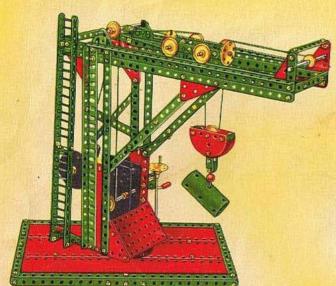
TRIANGULAR FLEXIBLE PLATES

221. 222. 230. 2½"×1½" | 223. 2½"×2" | 224. 4" Rod with Keyway 223. 24° 224. 34° 225. 3½"×2" 226. 3½"×2½"

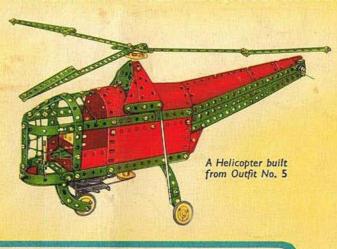
Key Bolt

A SELECTION OF FASCINATING MODELS FROM THE MECCANO INSTRUCTIONS BOOKS





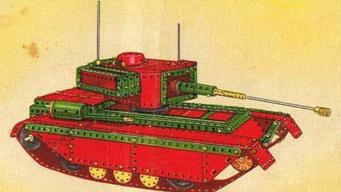
This Forge Crane is another of the fine working models built with Outfit No. 6



HOW TO CONTINUE

When you have built all the models shown in this Book of When you have built all the models shown in this Book of Instructions, you will be keen to build others bigger and more elaborate. Your next step, therefore, is to purchase the appropriate Accessory Outfit containing all the parts required to convert your present Outfit into the next larger complete Outfit, as explained on page 2 of cover. You will then be able to build a new range of fascinating models.

If you prefer to do so, you can build up and develop your present Outfit quite easily by adding various parts to it from time to time. The model-building possibilities of the Meccano System are unlimited, and the more Meccano parts you have, the finer and more varied the models you will be able to build.



This Military Tank is one of the attractive models that can be built with Outfit No. 8



All the parts for this Fork Lift Truck are contained in Outfit No. 6